



Deano's

MATCHING COMPOSITE GATES

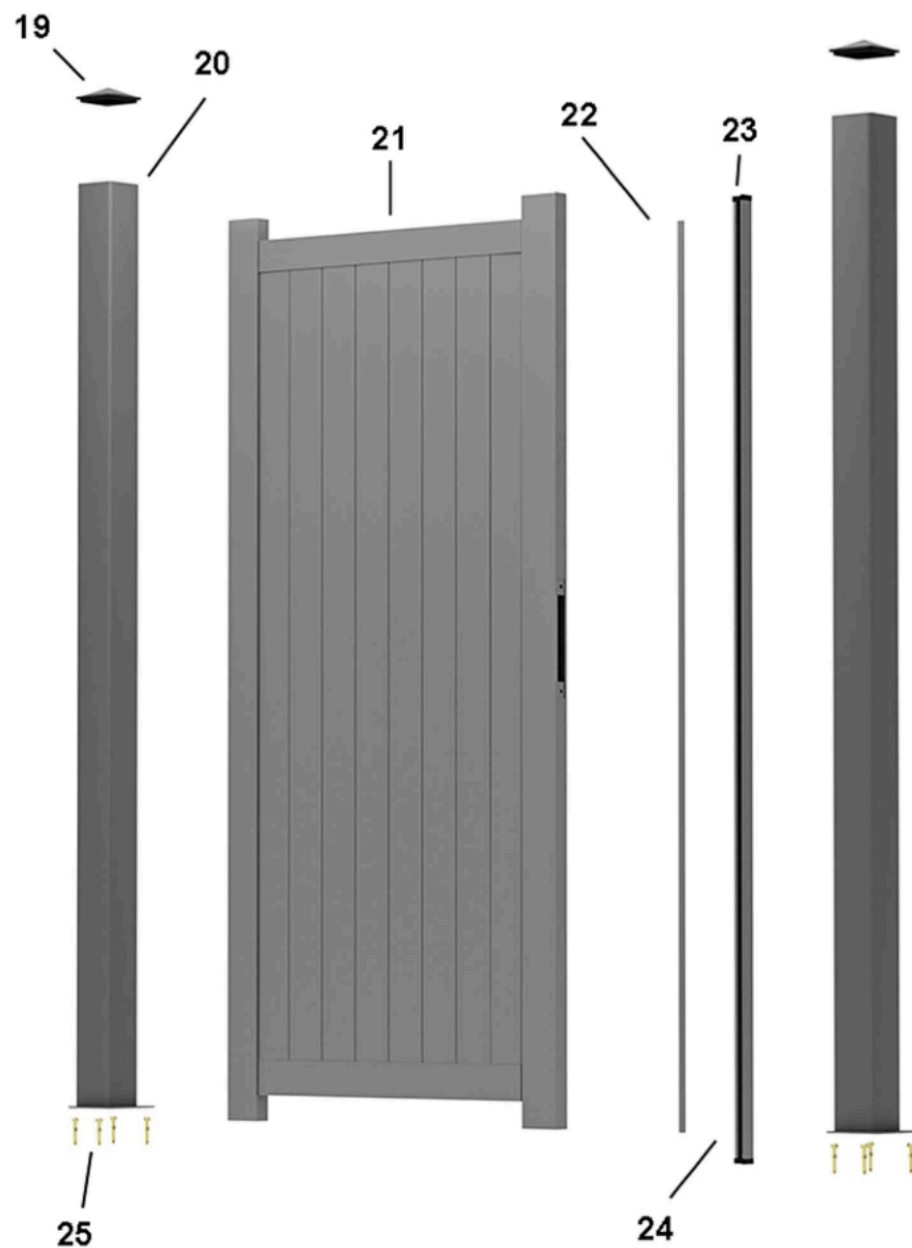
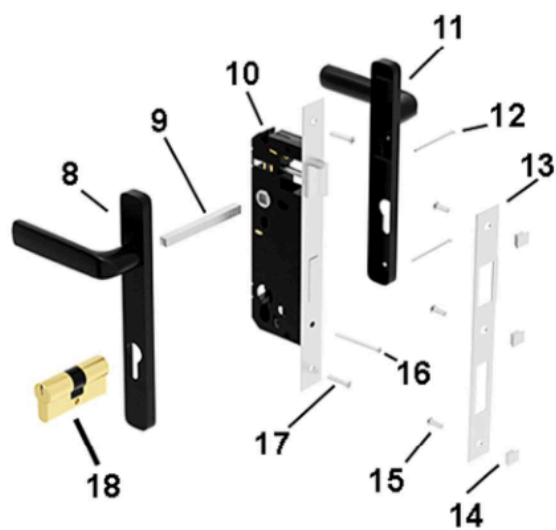
— Ready-made composite gates made to match. —

Sales & Support: 0161 870 4822

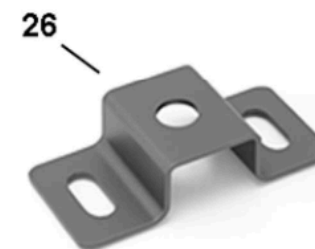
Fitting Instructions For Horizontal & Vertical Infill Pedestrian Gate For New Or Existing Aluminum Posts

PEDESTRIAN GATE - POST MOUNTED

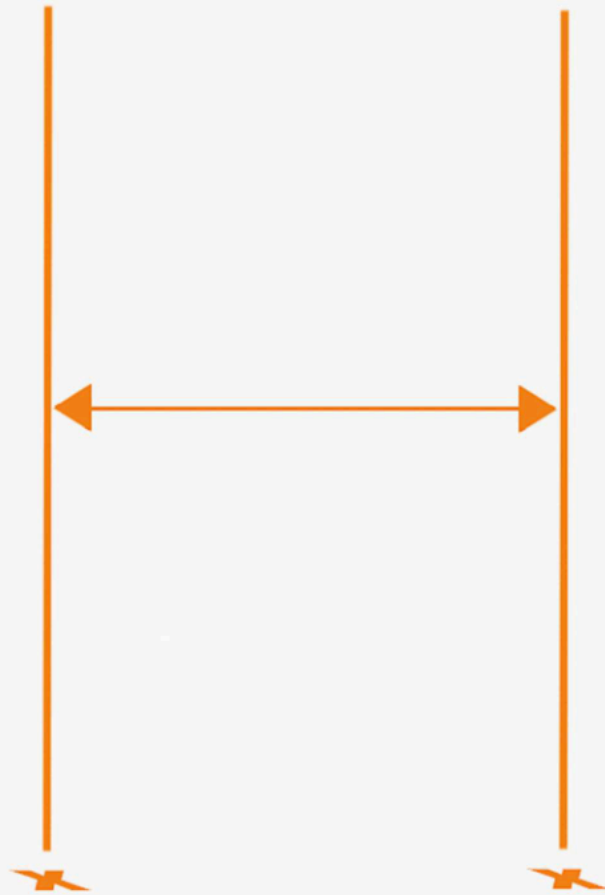




	DESCRIPTION	QTY
1	HINGE COVER	2
2	HINGE BRACKET	2
3	M12 HINGE NUT	2
4	SPRING WASHER	2
5	M12 WASHER	4
6	ANCHOR BOLTS	4
7	HINGE SPIGOT	2
8	HANDLE OUTSIDE	1
9	LOCK SPINDLE BAR	1
10	LOCK MECHANISM	1
11	HANDLE INSIDE	1
12	HANDLE SCREWS	2
13	LOCK PLATE	1
14	LOCK PLATE T-clips	3
15	LOCK PLATE SCREWS	3
16	BARREL LOCKING SCREW	1
17	LOCK MECHANISM SCREWS	2
18	EURO LOCK CYLINDER	1
19	POST COVER	2
20	100mm OR 150mm POST	2
21	READY MADE GATE	1
22	LOCK KEEP COVER STRIP	1
23	LOCK KEEP END CAP	2
24	LOCK KEEP WALL PLATE	1
25	FLOOR ANCHOR	10
26	OPTIONAL FLOOR HINGE PLATE	1



1: MARK APPROX POSITION OF POSTS



NOTES

- GATE WIDTH + 30MM

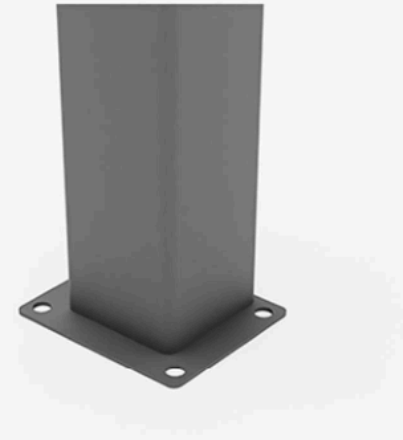


2: FLOOR OR CONCRETE MOUNT



**CONCRETE -
GO TO STEP 5**

OR



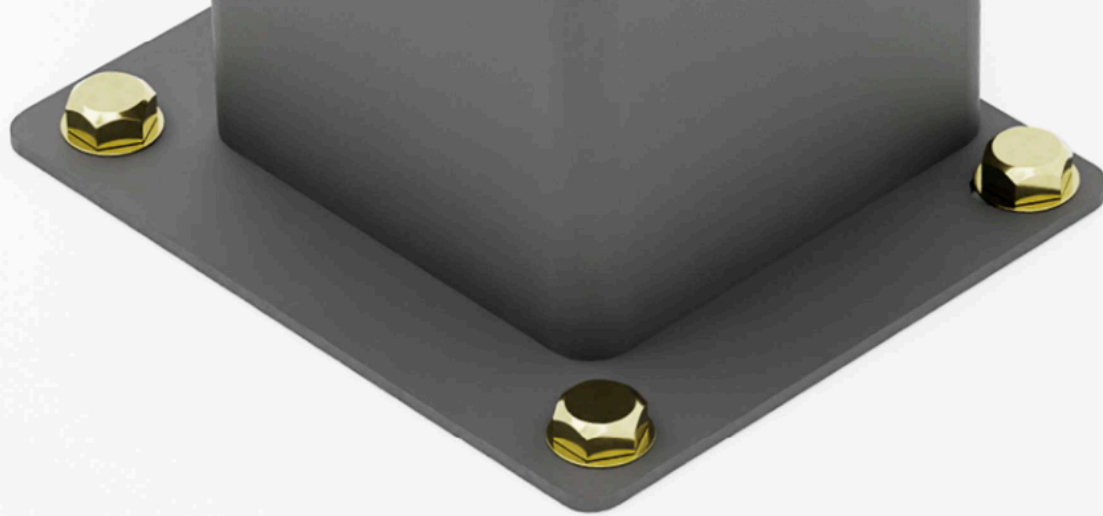
**FLOOR MOUNT -
GO TO STEP 3**

3: DRILL FLOOR BOLTS

10MM DRILL - 8 PLACES



4: FIX TO FLOOR



GO TO STEP 8

NOTES

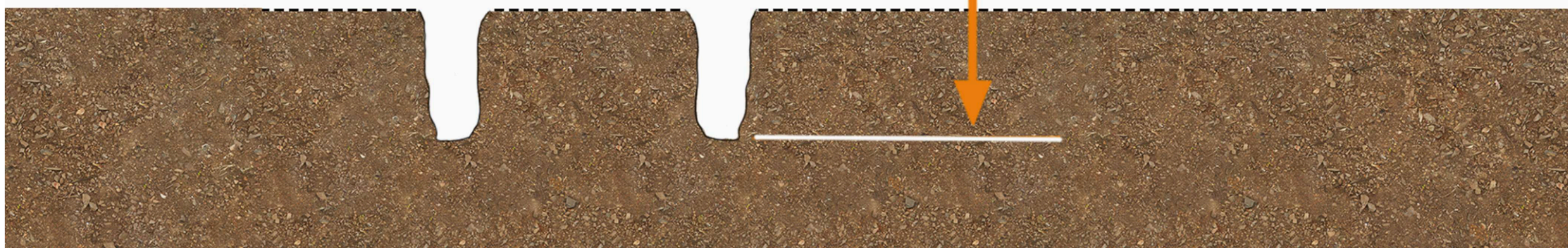
- **M10 X 75MM BOLTS**
- **8 X PLACES**
- **WRENCH OR SOCKET SET**



***FOR CONCRETE MOUNT ONLY**

5: DIG POST HOLES

**DIG 2 x POST HOLES
MINIMUM 500MM
BELOW GROUND LEVEL**



6: CUT POSTS TO LENGTH

**GATE HEIGHT
+ 100MM FROM
GROUND LEVEL**

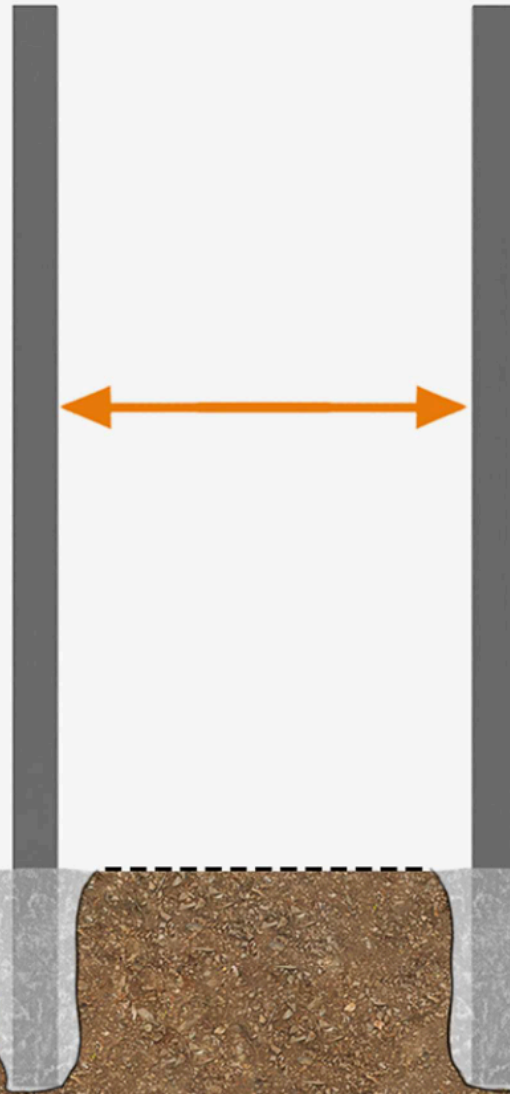


7: CONCRETE POSTS

**SET WIDTH BETWEEN POSTS
GATE WIDTH + 30MM**

USE QUICKSET CONCRETE

**ENSURE POSTS ARE
SQUARE IN BOTH AXIS**



NOTES

- **BRACKET TO POST**
40MM MIN
60MM MAX
- **DRILL 2 x PLACES**
- **10MM DRILL**



8: FLOOR SPIGGOT

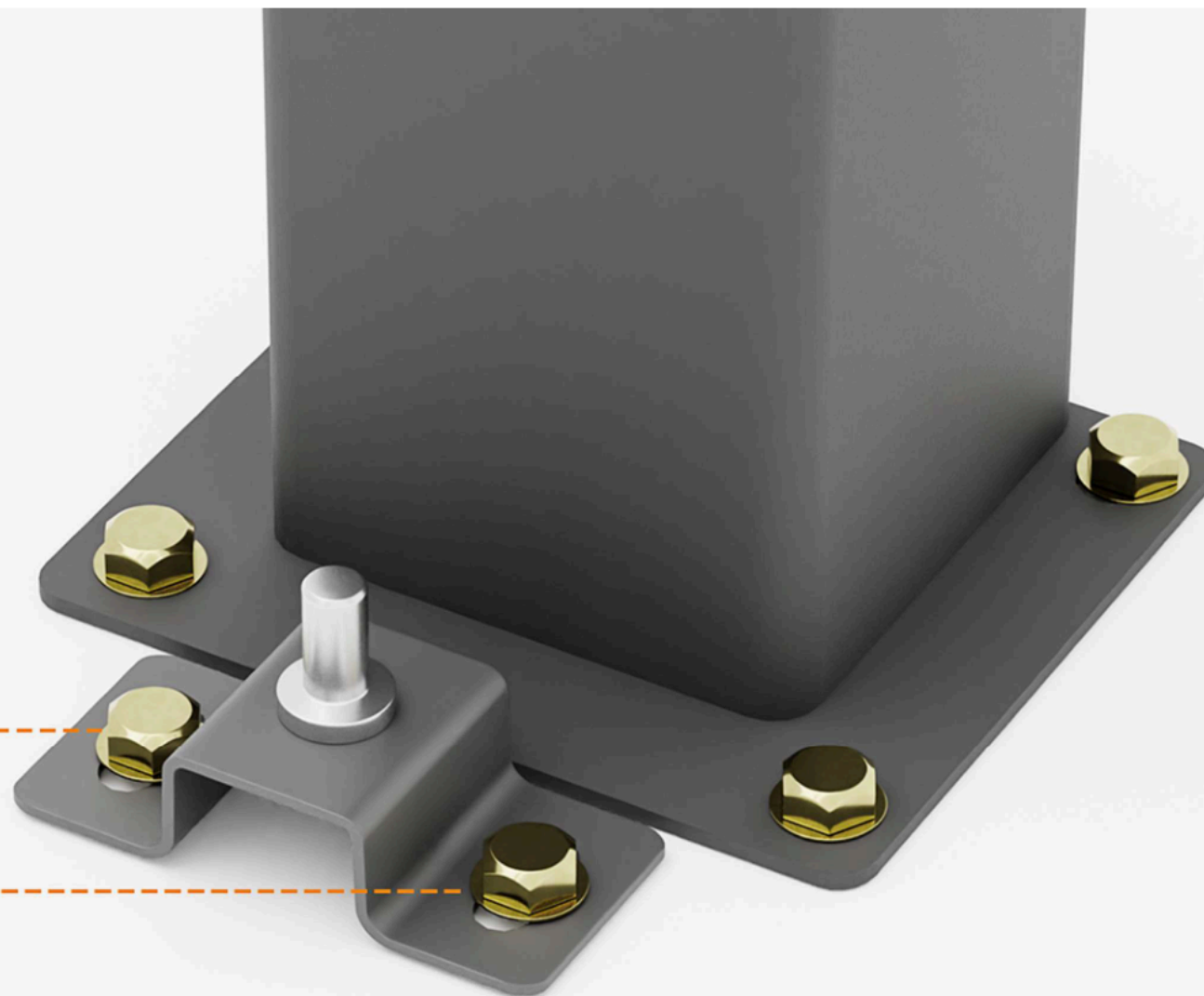
POST CENTRE

40MM - 60MM



9: PRE-ASSEMBLE LOWER SPIGGOT

**M10 BOLTS
2 x PLACES**



10: FIX LOWER HINGE TO FLOOR

11: ASSEMBLE UPPER SPIGGOT

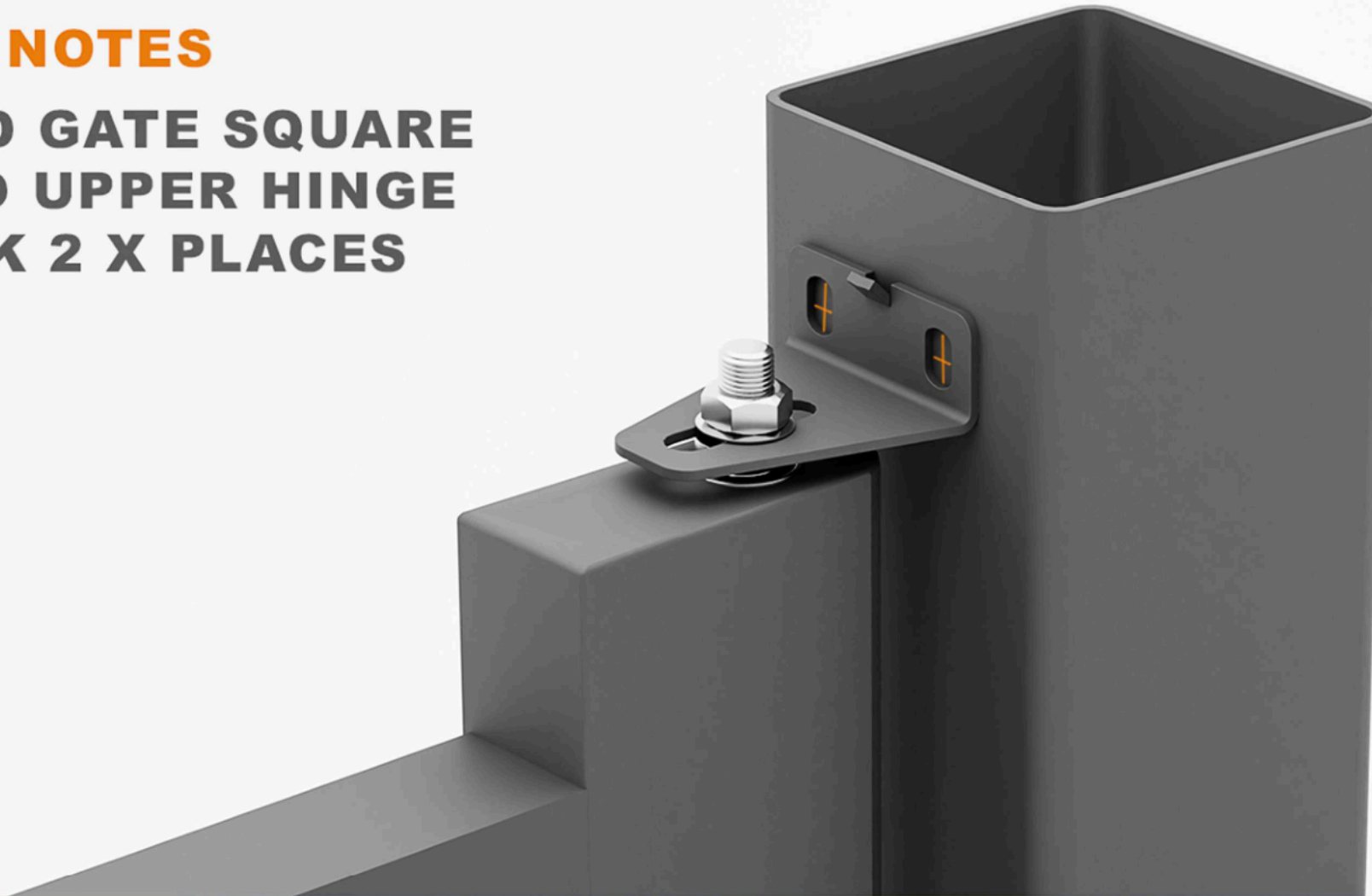


NOTES

- OPPOSITE TO LOWER BRACKET

NOTES

- HOLD GATE SQUARE
- LOAD UPPER HINGE
- MARK 2 X PLACES



12: MARK UPPER HINGE POSITION

NOTES

- **DRILL 2 x PLACES**
- **12MM DRILL**



13: DRILL POST

NOTES

- **2 x M12 x 35MM**
- **2 x M12 NUTS**
- **4 x WASHERS**

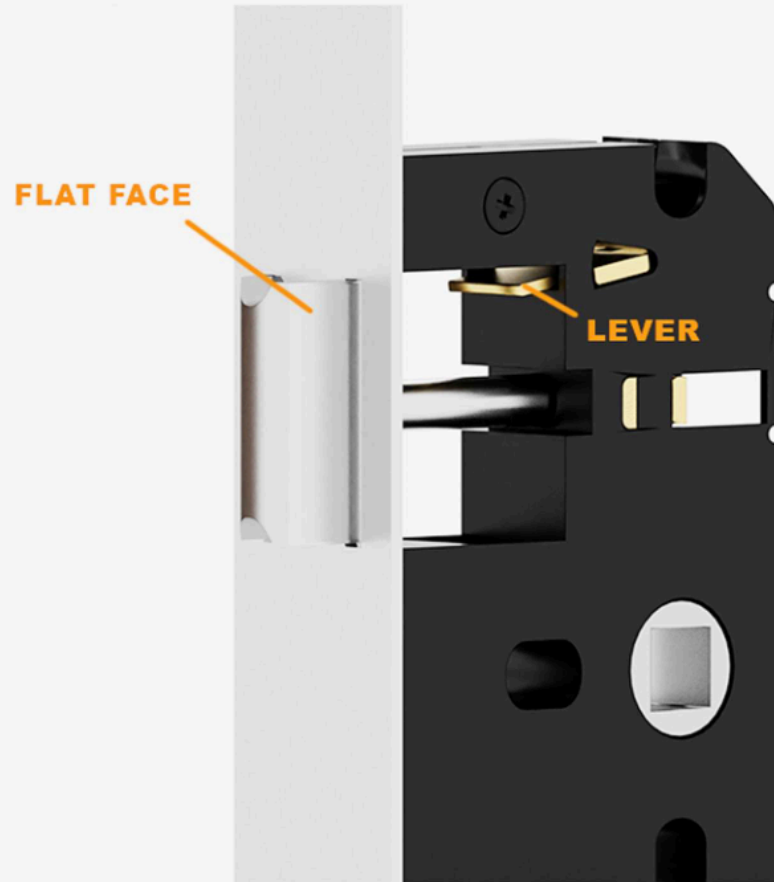


14: FIX UPPER HINGE

15: LOCK ASSEMBLY



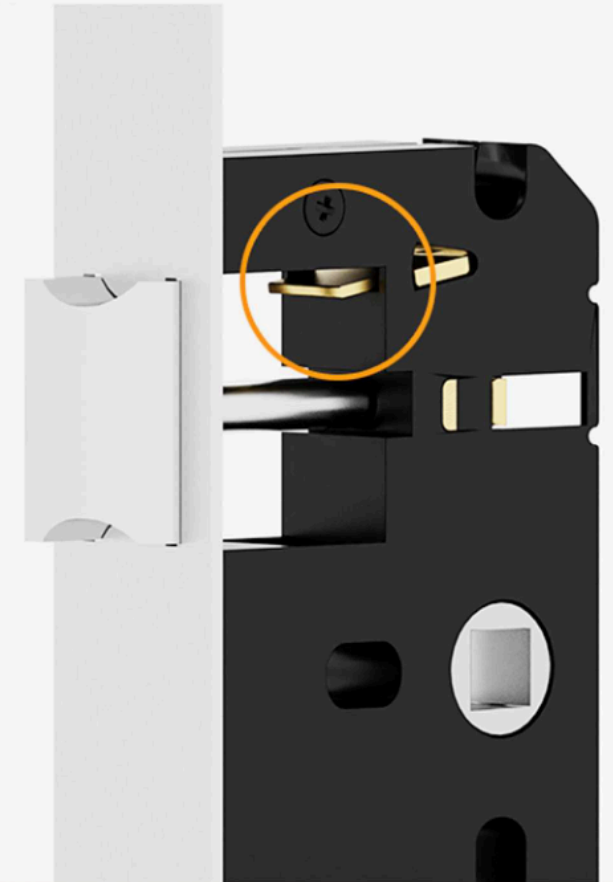
16: SET LATCH DIRECTION



A) SET FLAT FACE TOWARDS
INSIDE OF GATE DIRECTION

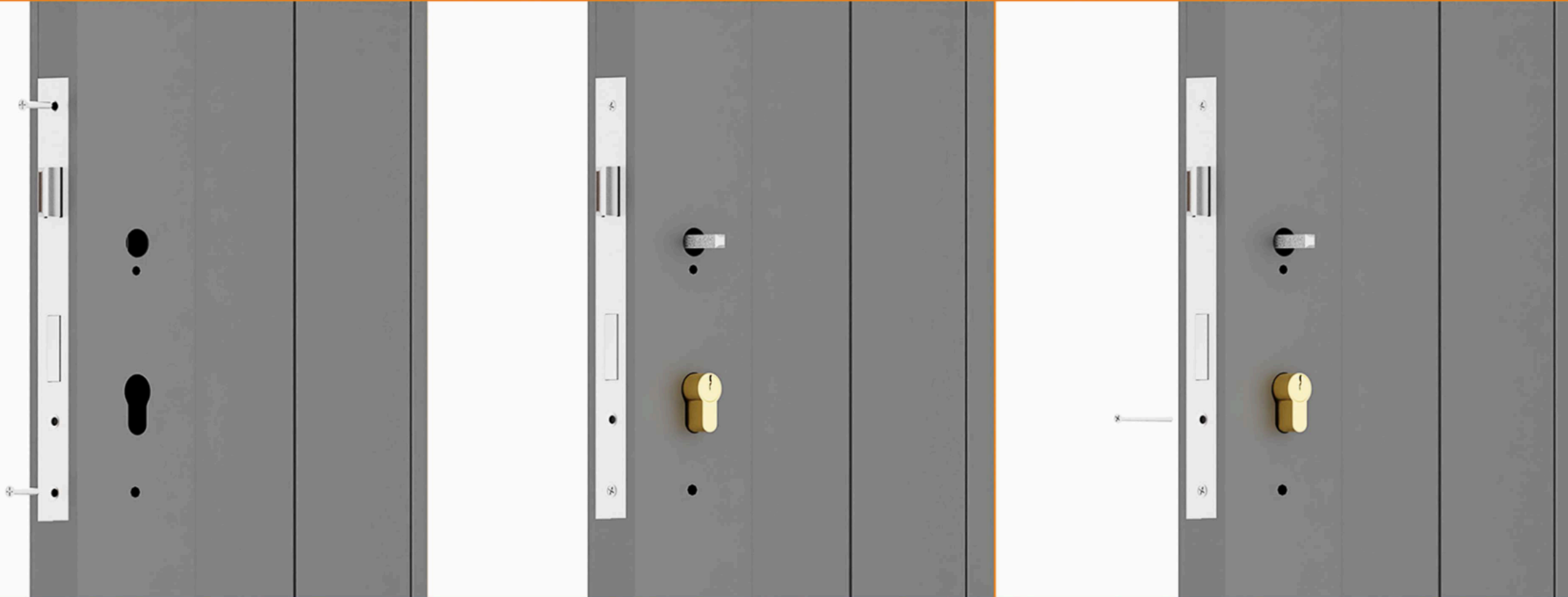


B) TO CHANGE DIRECTION OF
LATCH LIFT LEVER, DEPRESS
LATCH AND ROTATE 180°
INSIDE OF GATE DIRECTION



C) ONCE SET ENSURE LEVER
FALLS BACK TO HOME POSITION

17: HANDLE ASSEMBLY

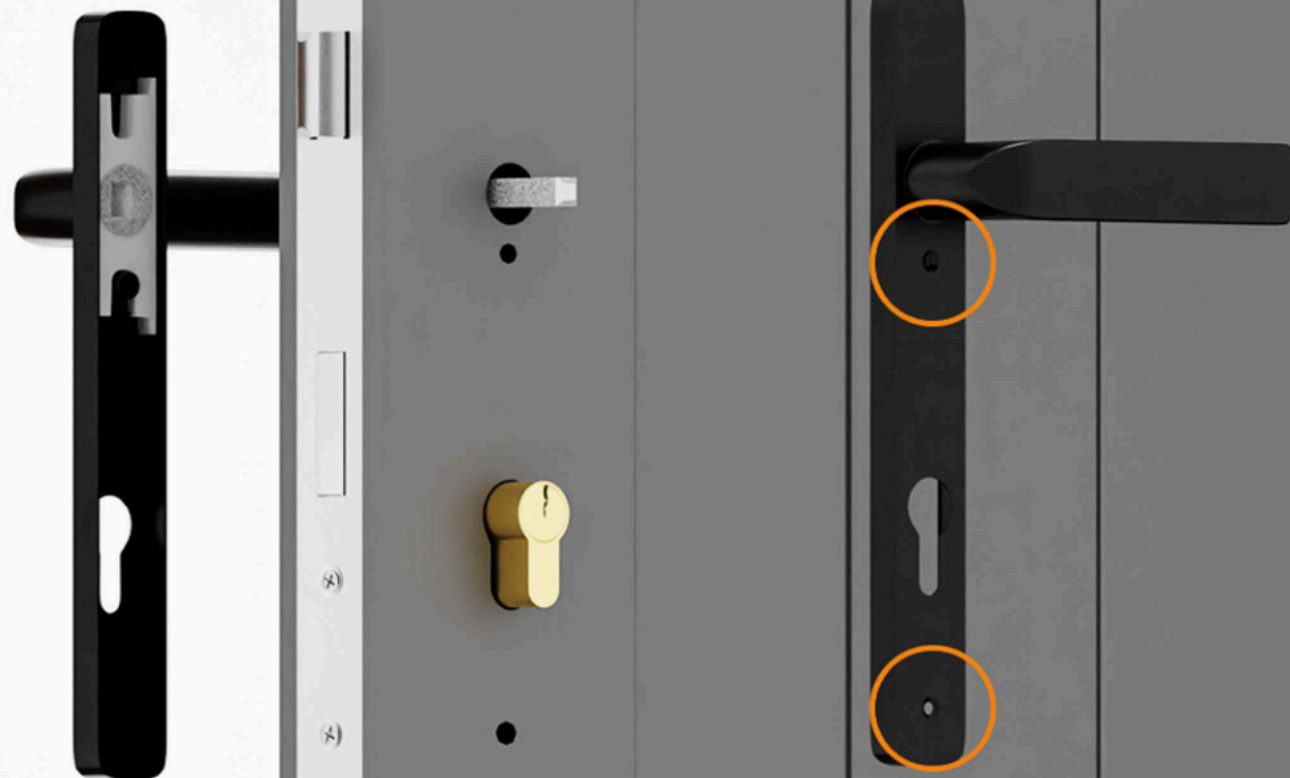


- **M4 X 25MM**
2 PLACES

- **INSERT LOCK**
- **INSERT SPINDLE**

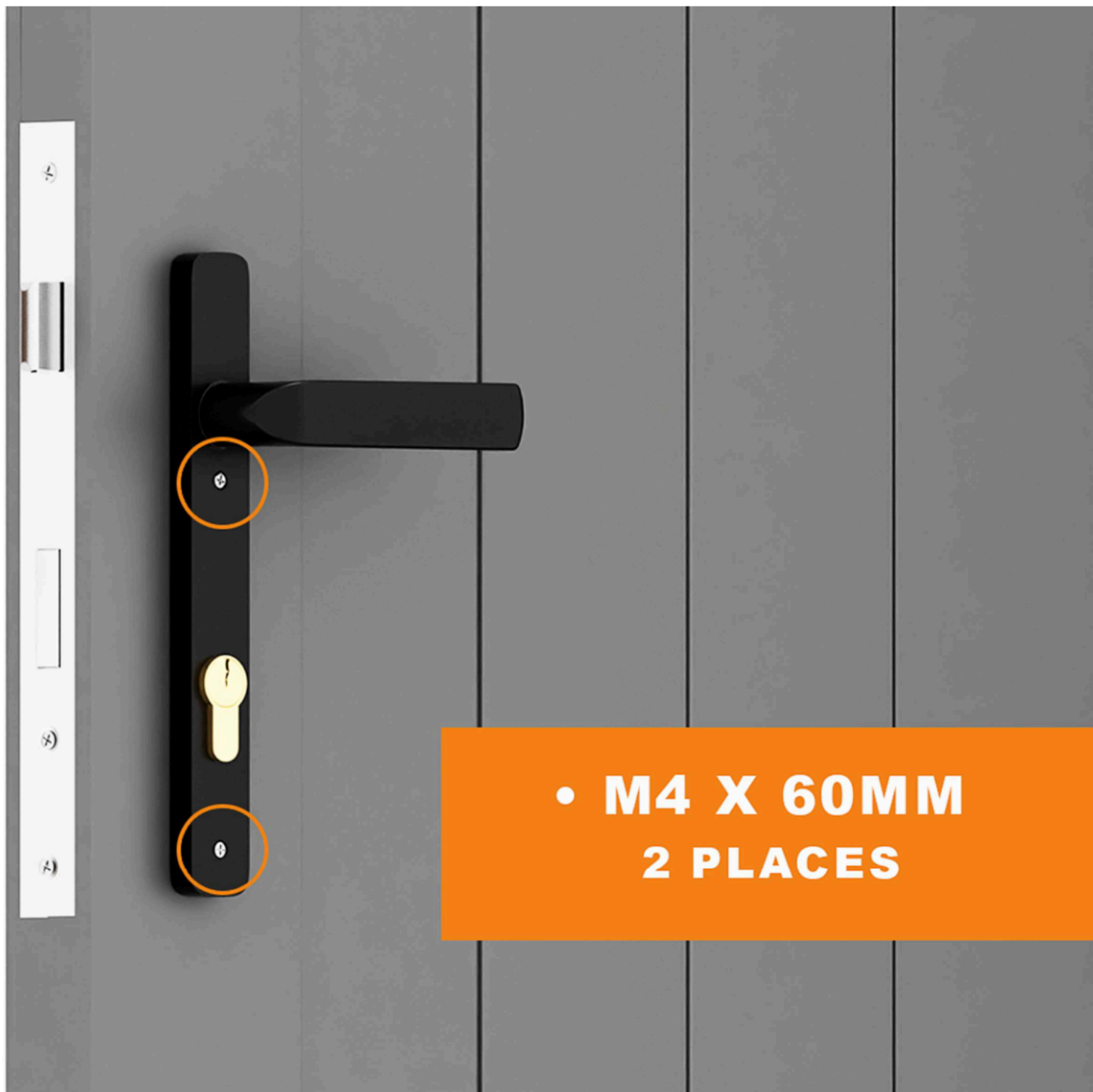
- **M4 X 45MM**
2 PLACES

18: HANDLE



SET LH / RH HANDLE ENSURE FIXING HOLES TO INSIDE OF GATE

19: HANDLE



- **M4 X 60MM**
2 PLACES

20: LOCK KEEP



- **LOAD 3 x SCREW BLOCKS**

21: LOCK KEEP

- **INSERT SCREW BLOCKS TO ATTACH THE LOCK PLATE**



22: LOCK PLATE

- **M4 x 15MM**
3 x PLACES



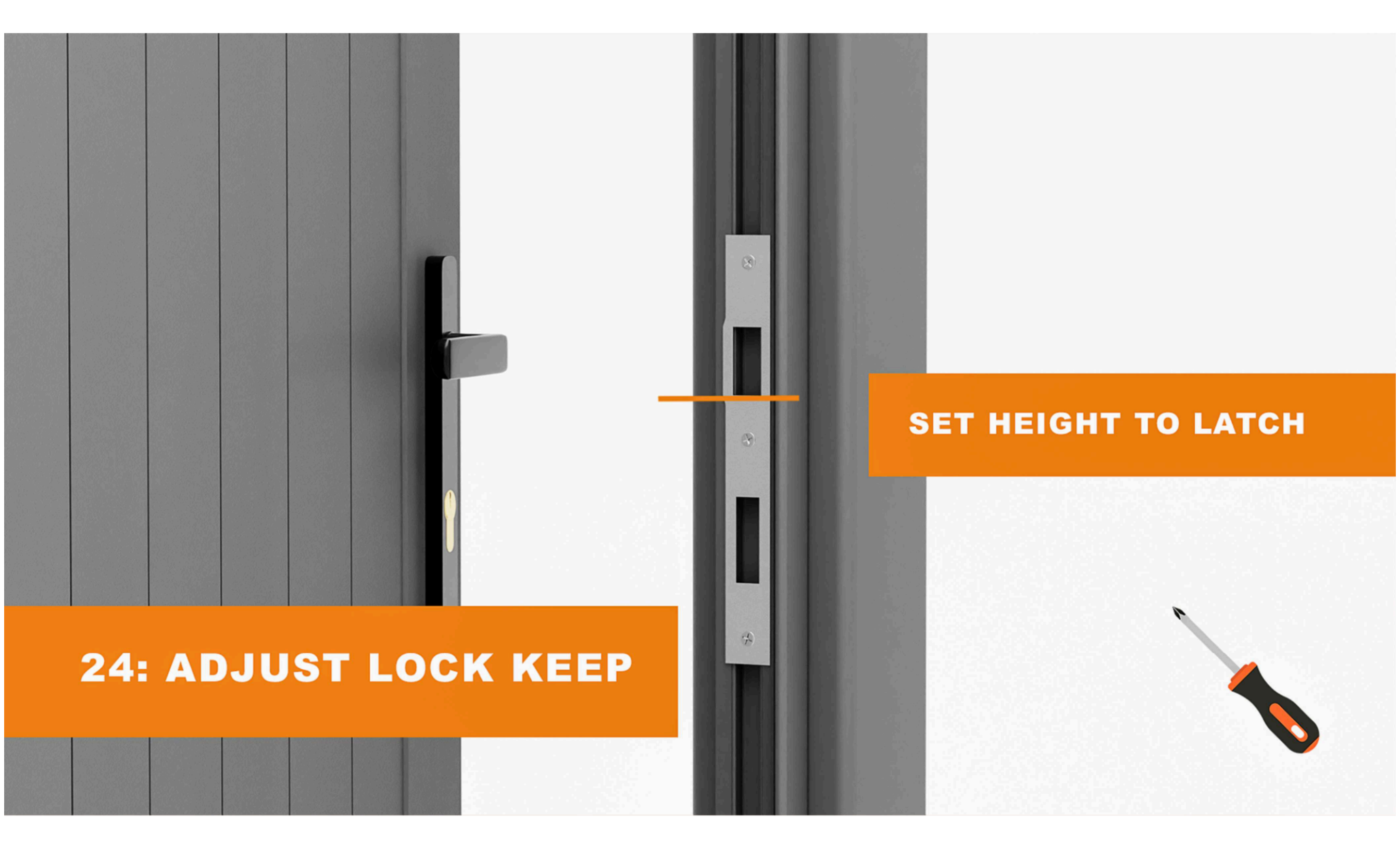
23: FIT LOCK KEEP



NOTES

- **ENSURE SQUARE**
- **DRILL 3MM PILOT - 3 x PLACES**
- **TOP / MIDDLE / BOTTOM**
- **M6 x SELF TAPPING SCREWS**

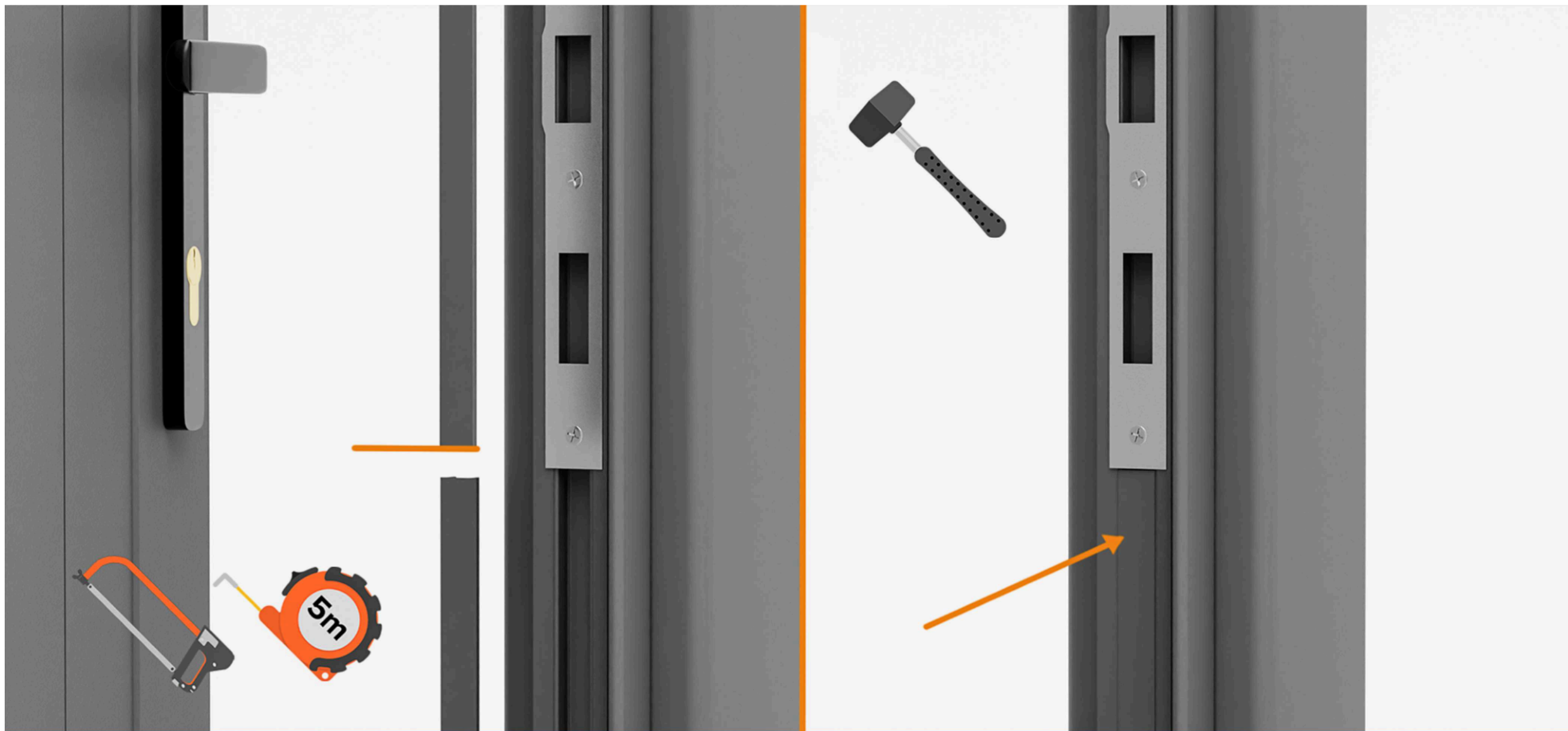




24: ADJUST LOCK KEEP

SET HEIGHT TO LATCH





25: CUT COVER PLATE TO LENGTH - 2 x PLACES

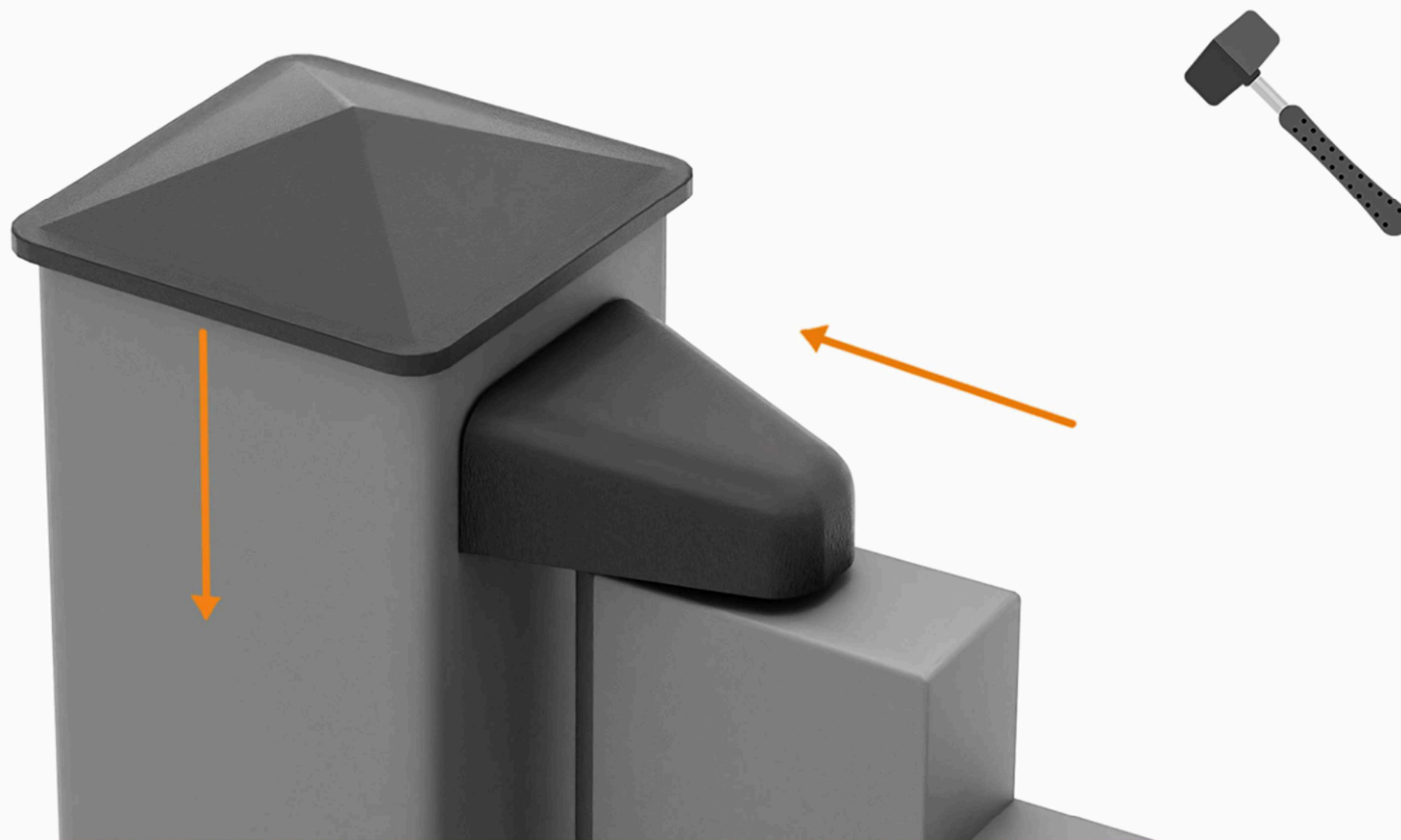


26: FINAL ADJUSTMENTS

NOTES

- **SLACKEN BOLTS**
- **ADJUST TO LATCH**





27: FIT WEATHER CAPS x 3

PROJECT COMPLETE

